



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D2666-1

Job Sheet 208529



Part No: D2666-1

Job Qty: 12 pcs

Part Name: Saddle, LH, Fwd, Aft, In



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/23/20

Job Tracking No:

Due Date: 4/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP: C 00.11.01 Removed P/O for Powder Coat - in house process EC IPP Rev:D As per Rev D 07-03-19 JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                   | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier         |           | Sign-off     |
|-------|-----------------------------|--------|------------|----------|-----------|---------|-----------------------------|-----------|--------------|
|       |                             |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier       | Lead Time |              |
| 100   | HAAS 4 Axis                 | 12 pcs | 4/20/20    |          | 0.00      | 10.97   | HAAS - 1                    |           |              |
|       |                             |        |            |          |           |         | HAAS - 2                    |           |              |
|       |                             |        |            |          |           |         | HAAS - 3                    |           | SBL 20/04/20 |
|       |                             |        |            |          |           |         | HAAS - 4                    |           |              |
| 110   | Conventional Mill - 1 - B4B | 12 pcs | 4/20/20    |          | 0.00      | 13.48   | Conventional Mill - 1 - B4B |           | SBL 20/04/20 |
|       |                             |        |            |          |           |         | Conventional Mill - 2 - B4B |           |              |
| 120   | QC 2                        | 12 pcs | 4/20/20    |          | 0.00      | 0.00    | QC 2 - 1                    |           |              |
|       |                             |        |            |          |           |         | QC 2 - 12                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 14                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 17                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 19                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 2                    |           |              |
|       |                             |        |            |          |           |         | QC 2 - 20                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 22                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 23                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 25                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 32                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 33                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 35                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 39                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 4                    |           |              |
|       |                             |        |            |          |           |         | QC 2 - 40                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 44                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 45                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 48                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 49                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 50                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 51                   |           |              |
|       |                             |        |            |          |           |         | QC 2 - 52                   |           |              |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S273310



Part: D2666-1

Job No: 208529

Serial No/Batch: S273310

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/25/20

|     |                               |           |         |      |      |                           |              |
|-----|-------------------------------|-----------|---------|------|------|---------------------------|--------------|
| 130 | QC 8                          | 12<br>pcs | 4/20/20 | 0.00 | 0.00 | QC 2 - 57                 | SBC 20/64/20 |
|     |                               |           |         |      |      | QC 2 - 62                 |              |
|     |                               |           |         |      |      | QC 2 - 63                 |              |
|     |                               |           |         |      |      | QC 2 - 8                  |              |
|     |                               |           |         |      |      | QC 2 - 66                 |              |
|     |                               |           |         |      |      | QC 2 - 64                 |              |
|     |                               |           |         |      |      | QC 2 - 65                 |              |
|     |                               |           |         |      |      | QC 2 - 5                  |              |
|     |                               |           |         |      |      | QC 2 - 71                 |              |
|     |                               |           |         |      |      | QC 2 - 73                 |              |
|     |                               |           |         |      |      | QC 2 - 69                 |              |
|     |                               |           |         |      |      | QC 2 - 76                 |              |
|     |                               |           |         |      |      | QC 2 - 86                 |              |
|     |                               |           |         |      |      | QC 8 - 12                 |              |
|     |                               |           |         |      |      | QC 8 - 14                 |              |
|     |                               |           |         |      |      | QC 8 - 17                 |              |
|     |                               |           |         |      |      | QC 8 - 20                 |              |
|     |                               |           |         |      |      | QC 8 - 25                 |              |
|     |                               |           |         |      |      | QC 8 - 3                  |              |
|     |                               |           |         |      |      | QC 8 - 32                 |              |
|     |                               |           |         |      |      | QC 8 - 33                 |              |
|     |                               |           |         |      |      | QC 8 - 35                 |              |
|     |                               |           |         |      |      | QC 8 - 39                 |              |
|     |                               |           |         |      |      | QC 8 - 4                  |              |
|     |                               |           |         |      |      | QC 8 - 44                 |              |
|     |                               |           |         |      |      | QC 8 - 45                 |              |
|     |                               |           |         |      |      | QC 8 - 49                 |              |
|     |                               |           |         |      |      | QC 8 - 58                 |              |
|     |                               |           |         |      |      | QC 8 - 8                  |              |
|     |                               |           |         |      |      | QC 8 - 9                  |              |
|     |                               |           |         |      |      | QC 8 - 68                 |              |
|     |                               |           |         |      |      | QC 8 - 67                 |              |
|     |                               |           |         |      |      | QC 8 - 1 (A)              |              |
|     |                               |           |         |      |      | QC 8 - 47                 |              |
|     |                               |           |         |      |      | QC 8 - 40                 |              |
|     |                               |           |         |      |      | QC 8 - 52                 |              |
|     |                               |           |         |      |      | QC 8 - 23                 | W 20/4/20    |
|     |                               |           |         |      |      | QC 8 - 57                 |              |
|     |                               |           |         |      |      | QC 8 - 76                 |              |
|     |                               |           |         |      |      | QC 8 - 61                 |              |
|     |                               |           |         |      |      | QC 8 - 66                 |              |
| 140 | Handfinish - 1-1 Chemical-B4B | 12<br>pcs | 4/20/20 | 0.00 | 0.62 | Handfinish - 1 - 1 - B4B  | BEB 20.04.20 |
|     |                               |           |         |      |      | Handfinish - 1 - 2 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 3 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 4 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 5 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 6 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 7 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 8 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 9 - B4B  |              |
|     |                               |           |         |      |      | Handfinish - 1 - 10 - B4B |              |
|     |                               |           |         |      |      | Handfinish - 1 - 11 - B4B |              |
|     |                               |           |         |      |      | Handfinish - 1 - 12 - B4B |              |
|     |                               |           |         |      |      | Handfinish - 1 - 13 - B4B |              |
|     |                               |           |         |      |      | Handfinish - 1 - 14 - B4B |              |

|     |                                 |        |         |                           |  |
|-----|---------------------------------|--------|---------|---------------------------|--|
|     |                                 |        |         | Handfinish - 1 - 15 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 16 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 17 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 18 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 19 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 20 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 21 - B4B |  |
|     |                                 |        |         | Handfinish - 1 - 22 - B4B |  |
|     |                                 |        |         | Powdercoat - 1 - B4B      |  |
|     |                                 |        |         | Powdercoat - 2 - B4B      |  |
|     |                                 |        |         | Powdercoat - 3 - B4B      |  |
|     |                                 |        |         | Powdercoat - 4 - B4B      |  |
| 150 | Powdercoat - 1 White Gl(A)- B4B | 12 pcs | 4/20/20 | 0.00 0.53                 |  |
|     |                                 |        |         | QC 3 - 10                 |  |
|     |                                 |        |         | QC 3 - 13                 |  |
|     |                                 |        |         | QC 3 - 15                 |  |
|     |                                 |        |         | QC 3 - 17                 |  |
|     |                                 |        |         | QC 3 - 18                 |  |
|     |                                 |        |         | QC 3 - 2                  |  |
|     |                                 |        |         | QC 3 - 28                 |  |
|     |                                 |        |         | QC 3 - 3                  |  |
|     |                                 |        |         | QC 3 - 30                 |  |
|     |                                 |        |         | QC 3 - 34                 |  |
|     |                                 |        |         | QC 3 - 36                 |  |
|     |                                 |        |         | QC 3 - 41                 |  |
|     |                                 |        |         | QC 3 - 51                 |  |
|     |                                 |        |         | QC 3 - 58                 |  |
|     |                                 |        |         | QC 3 - 59                 |  |
|     |                                 |        |         | QC 3 - 68                 |  |
|     |                                 |        |         | QC 3 - 9                  |  |
|     |                                 |        |         | QC 3 - 40                 |  |
|     |                                 |        |         | QC 3 - 19                 |  |
|     |                                 |        |         | QC 3 - 43                 |  |
|     |                                 |        |         | QC 3 - 24                 |  |
|     |                                 |        |         | QC 3 - 61                 |  |
|     |                                 |        |         | QC 3 - 81                 |  |
|     |                                 |        |         | QC 3 - 82                 |  |
|     |                                 |        |         | QC 3 - 87                 |  |
|     |                                 |        |         | Packaging 3 - 1 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 2 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 3 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 4 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 5 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 6 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 7 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 8 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 9 - B4B     |  |
|     |                                 |        |         | Packaging 3 - 10 - B4B    |  |
|     |                                 |        |         | Packaging 3 - 11 - B4B    |  |
|     |                                 |        |         | Packaging 3 - 12 - B4B    |  |
|     |                                 |        |         | Packaging 3 - 13 - B4B    |  |
|     |                                 |        |         | Packaging 3 - 14 - B4B    |  |
|     |                                 |        |         | Packaging 3 - 15 - B4B    |  |
| 160 | QC 3                            | 12 pcs | 4/20/20 | 0.00 0.00                 |  |
| 170 | Packaging 3-1 - Stock - B4B     | 12 pcs | 4/20/20 | 0.00 0.00                 |  |

DAS  
15  
9-89DAS  
28  
9-89

|                |           |         |      |      |                        |        |
|----------------|-----------|---------|------|------|------------------------|--------|
|                |           |         |      |      | Packaging 3 - 16 - B4B |        |
|                |           |         |      |      | Packaging 3 - 17 - B4B |        |
|                |           |         |      |      | Packaging 3 - 18 - B4B |        |
|                |           |         |      |      | Packaging 3 - 19 - B4B |        |
|                |           |         |      |      | Packaging 3 - 20 - B4B |        |
|                |           |         |      |      | Packaging 3 - 21 - B4B |        |
|                |           |         |      |      | Packaging 3 - 22 - B4B |        |
|                |           |         |      |      | Packaging 3 - 23 - B4B |        |
|                |           |         |      |      | Packaging 3 - 24 - B4B |        |
|                |           |         |      |      | Packaging 3 - 25 - B4B |        |
|                |           |         |      |      | Packaging 3 - 26 - B4B |        |
|                |           |         |      |      | Packaging 3 - 27 - B4B |        |
|                |           |         |      |      | Packaging 3 - 28 - B4B |        |
|                |           |         |      |      | Packaging 3 - 29 - B4B |        |
|                |           |         |      |      | Packaging 3 - 30 - B4B |        |
|                |           |         |      |      | Packaging 3 - 31 - B4B |        |
|                |           |         |      |      | Packaging 3 - 32 - B4B |        |
|                |           |         |      |      | Packaging 3 - 33 - B4B |        |
|                |           |         |      |      | Packaging 3 - 34 - B4B |        |
|                |           |         |      |      | Packaging 3 - 35 - B4B |        |
|                |           |         |      |      | Packaging 3 - 36 - B4B |        |
|                |           |         |      |      | Packaging 3 - 37 - B4B |        |
| 180 QC 21 - SA | 12<br>pcs | 4/20/20 | 0.00 | 0.00 | QC 21 - SA - 21        | DAS 21 |
|                |           |         |      |      | QC 21 - SA - 70        | 9-06   |
|                |           |         |      |      | QC 21 - SA - 53        |        |

APR 30 2020

Part Op 100 - HAAS CNC Vertical Machine - Program batch number.  
 Descriptions: 110 - Manufacture as per dwg - Machine Keyway and inspect per attached dimension sheet  
 120 - QC2- Inspect parts off machine FAI/FAIB  
 130 - QC8- Inspect parts - second check  
 140 - Chemical Conversion Coat per QSI005 4.1  
 150 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) - START TIME: \_\_\_\_\_  
 160 - QC3- Inspect Part Finish  
 170 - Identify as per dwg & Stock Location: \_\_\_\_\_  
 180 - QC21- Final Inspection - Work Order Release

| Job BOM     |                |               |                 |                          |
|-------------|----------------|---------------|-----------------|--------------------------|
| Part / Item | Component Name | Quantity      | Operation       | Container                |
| D6101-001   | Saddle Billet  | 12 pcs (1 ea) | 100-HAAS 4 Axis | 4x S2C9795<br>8x S279953 |

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 100-HAAS 4 Axis | D6101-001      | 12       | 32        | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

Plex 3/23/20 8:10 AM Dart.lajeunesse.marie

|                                                                    |  |  |  |                             |  |
|--------------------------------------------------------------------|--|--|--|-----------------------------|--|
| <b>DART AEROSPACE LTD</b>                                          |  |  |  | <b>Work Order:</b> 208529   |  |
| <b>Description:</b> 206 Saddle, Inboard, Left side                 |  |  |  | <b>Part Number:</b> D2666-1 |  |
| <b>Inspection Dwg:</b> D2666 <b>Rev:</b> D <b>DSK:</b> <b>Rev:</b> |  |  |  | <b>Page 1 of 1</b>          |  |

### FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim           | Min   | Max   | Go/No Go Gauge | Record Actual Dimensions |       |       |       |       |
|---------------|-------|-------|----------------|--------------------------|-------|-------|-------|-------|
|               |       |       |                | 1                        | 2     | 3     | 4     | 5     |
| A             | 0.100 | 0.140 |                | .120                     | .119  | .119  | .120  | .119  |
| B             | 0.100 | 0.140 |                | .130                     | .130  | .130  | .133  | .133  |
| C             | 2.470 | 2.510 |                | 2.492                    | 2.492 | 2.492 | 2.493 | 2.493 |
| D             | 0.100 | 0.180 |                | .130                     | .132  | .130  | .131  | .131  |
| E             | 0.210 | 0.230 |                | .220                     | .220  | .220  | .220  | .220  |
| F             | 1.313 | 1.343 |                | 1.322                    | 1.322 | 1.322 | 1.322 | 1.322 |
| G             | 0.240 | 0.260 |                | .249                     | .249  | .249  | .249  | .249  |
| H             | 0.615 | 0.685 |                | .655                     | .655  | .655  | .653  | .650  |
| I             | 1.125 | 1.145 |                | 1.135                    | 1.135 | 1.135 | 1.135 | 1.135 |
| J             | 0.990 | 1.010 |                | 1.003                    | 1.003 | 1.003 | 1.003 | 1.003 |
| K             | 0.235 | 0.240 |                | .238                     | .239  | .239  | .239  | .239  |
| L             | 0.510 | 0.515 |                | .511                     | .511  | .511  | .511  | .511  |
| M             | 0.100 | 0.120 |                | .110                     | .110  | .110  | .110  | .110  |
| N             | 1.565 | 1.585 |                | 1.575                    | 1.575 | 1.575 | 1.575 | 1.575 |
| O             | 5.990 | 6.010 |                | 6.001                    | 6.000 | 6.002 | 6.002 | 6.002 |
| P             | 1.245 | 1.255 |                | 1.250                    | 1.250 | 1.250 | 1.250 | 1.250 |
| Q             | 2.495 | 2.505 |                | 2.500                    | 2.500 | 2.500 | 2.500 | 2.500 |
| R             | 0.490 | 0.510 |                | .499                     | .500  | .500  | .500  | .500  |
| S             | 0.312 | 0.318 |                | .313                     | .313  | .313  | .313  | .313  |
| T             | 2.495 | 2.505 |                | 2.500                    | 2.500 | 2.500 | 2.500 | 2.500 |
| U             | 1.357 | 1.367 |                | 1.362                    | 1.362 | 1.362 | 1.362 | 1.362 |
| V             | 0.315 | 0.322 |                | .316                     | .316  | .316  | .316  | .316  |
| W             | 0.540 | 0.560 |                | .549                     | .550  | .550  | .549  | .550  |
| X             | 1.674 | 1.684 |                | 1.679                    | 1.679 | 1.679 | 1.679 | 1.679 |
| Y             | 0.256 | 0.262 |                | .258                     | .258  | .258  | .258  | .258  |
| Z             | 0.178 | 0.198 |                | .188                     | .188  | .188  | .188  | .188  |
| AA            |       |       |                |                          |       |       |       |       |
| AB            |       |       |                |                          |       |       |       |       |
| AC            |       |       |                |                          |       |       |       |       |
| AD            |       |       |                |                          |       |       |       |       |
| AE            |       |       |                |                          |       |       |       |       |
| Accept/Reject |       |       |                |                          |       |       |       |       |

|                                |                       |
|--------------------------------|-----------------------|
| <b>Measured by:</b> SBC        | <b>Date:</b> 20/04/20 |
| <b>Audited by:</b> [Signature] | <b>Date:</b> 20/4/28  |
| <b>Prototype Approval:</b>     | <b>Date:</b>          |

| Rev | Date     | Change                                                 | Revised by | Approved    |
|-----|----------|--------------------------------------------------------|------------|-------------|
| A   |          | New Issue                                              | RF         |             |
| B   | 99.04.19 | Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A      | RF         |             |
| C   | 99.11.10 | Added Dim. R-T                                         | RF         |             |
| D   | 02.12.12 | Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B | KJ/RF      |             |
| E   | 06.06.30 | Dimension revised per drawing revision C               | KJ/JLM     |             |
| F   | 06.09.19 | Reference to DT8888 added to Dim N                     | KJ/EC      |             |
| G   | 07.03.21 | Revised per drawing revision D                         | KJ/JLM     |             |
| H   | 12.03.08 | Dimension S and Y revised                              | KJ         | [Signature] |

|                                                                    |  |  |  |                             |  |
|--------------------------------------------------------------------|--|--|--|-----------------------------|--|
| <b>DART AEROSPACE LTD</b>                                          |  |  |  | <b>Work Order:</b> 208529   |  |
| <b>Description:</b> 206 Saddle, Inboard, Left side                 |  |  |  | <b>Part Number:</b> D2666-1 |  |
| <b>Inspection Dwg:</b> D2666 <b>Rev:</b> D <b>DSK:</b> <b>Rev:</b> |  |  |  | <b>Page</b> 2 <b>of</b> 3   |  |

### FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim           | Min   | Max   | Go/No Go Gauge | Record Actual Dimensions |       |       |       |       |
|---------------|-------|-------|----------------|--------------------------|-------|-------|-------|-------|
|               |       |       |                | 6                        | 7     | 8     | 9     | 10    |
| A             | 0.100 | 0.140 |                | .119                     | .120  | .120  | .119  | .120  |
| B             | 0.100 | 0.140 |                | .130                     | .130  | .132  | .130  | .133  |
| C             | 2.470 | 2.510 |                | 2.493                    | 2.493 | 2.493 | 2.493 | 2.493 |
| D             | 0.100 | 0.180 |                | .131                     | .130  | .131  | .131  | .131  |
| E             | 0.210 | 0.230 |                | .220                     | .221  | .220  | .220  | .220  |
| F             | 1.313 | 1.343 |                | 1.321                    | 1.322 | 1.322 | 1.322 | 1.322 |
| G             | 0.240 | 0.260 |                | .249                     | .249  | .249  | .249  | .249  |
| H             | 0.615 | 0.685 |                | .650                     | .650  | .655  | .655  | .650  |
| I             | 1.125 | 1.145 |                | 1.135                    | 1.135 | 1.135 | 1.135 | 1.135 |
| J             | 0.990 | 1.010 |                | 1.003                    | 1.003 | 1.004 | 1.003 | 1.003 |
| K             | 0.235 | 0.240 |                | .239                     | .239  | .239  | .239  | .239  |
| L             | 0.510 | 0.515 |                | .511                     | .511  | .511  | .511  | .511  |
| M             | 0.100 | 0.120 |                | .110                     | .110  | .110  | .110  | .110  |
| N             | 1.565 | 1.585 |                | 1.575                    | 1.575 | 1.575 | 1.575 | 1.575 |
| O             | 5.990 | 6.010 |                | 6.002                    | 6.002 | 6.002 | 6.002 | 6.002 |
| P             | 1.245 | 1.255 |                | 1.250                    | 1.250 | 1.250 | 1.250 | 1.250 |
| Q             | 2.495 | 2.505 |                | 2.500                    | 2.500 | 2.500 | 2.500 | 2.500 |
| R             | 0.490 | 0.510 |                | .500                     | .500  | .497  | .500  | .500  |
| S             | 0.312 | 0.318 |                | .313                     | .313  | .313  | .313  | .313  |
| T             | 2.495 | 2.505 |                | 2.500                    | 2.500 | 2.500 | 2.500 | 2.500 |
| U             | 1.357 | 1.367 |                | 1.362                    | 1.362 | 1.362 | 1.362 | 1.362 |
| V             | 0.315 | 0.322 |                | .316                     | .316  | .316  | .316  | .316  |
| W             | 0.540 | 0.560 |                | .550                     | .550  | .549  | .550  | .550  |
| X             | 1.674 | 1.684 |                | 1.679                    | 1.679 | 1.679 | 1.679 | 1.679 |
| Y             | 0.256 | 0.262 |                | .258                     | .258  | .258  | .258  | .258  |
| Z             | 0.178 | 0.198 |                | .188                     | .188  | .188  | .188  | .188  |
| AA            |       |       |                |                          |       |       |       |       |
| AB            |       |       |                |                          |       |       |       |       |
| AC            |       |       |                |                          |       |       |       |       |
| AD            |       |       |                |                          |       |       |       |       |
| AE            |       |       |                |                          |       |       |       |       |
| Accept/Reject |       |       |                |                          |       |       |       |       |

|                                |                       |
|--------------------------------|-----------------------|
| <b>Measured by:</b> SBL        | <b>Date:</b> 20/04/20 |
| <b>Audited by:</b> [Signature] | <b>Date:</b> 20/4/20  |
| <b>Prototype Approval:</b>     | <b>Date:</b>          |

| Rev | Date     | Change                                                 | Revised by | Approved    |
|-----|----------|--------------------------------------------------------|------------|-------------|
| A   |          | New Issue                                              | RF         |             |
| B   | 99.04.19 | Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A      | RF         |             |
| C   | 99.11.10 | Added Dim. R-T                                         | RF         |             |
| D   | 02.12.12 | Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B | KJ/RF      |             |
| E   | 06.06.30 | Dimension revised per drawing revision C               | KJ/JLM     |             |
| F   | 06.09.19 | Reference to DT8888 added to Dim N                     | KJ/EC      |             |
| G   | 07.03.21 | Revised per drawing revision D                         | KJ/JLM     |             |
| H   | 12.03.08 | Dimension S and Y revised                              | KJ         | [Signature] |



|                                                                    |  |  |  |                             |  |
|--------------------------------------------------------------------|--|--|--|-----------------------------|--|
| <b>DART AEROSPACE LTD</b>                                          |  |  |  | <b>Work Order:</b> 208529   |  |
| <b>Description:</b> 206 Saddle, Inboard, Left side                 |  |  |  | <b>Part Number:</b> D2666-1 |  |
| <b>Inspection Dwg:</b> D2666 <b>Rev:</b> D <b>DSK:</b> <b>Rev:</b> |  |  |  | <b>Page</b> 3 <b>of</b> 4   |  |

### FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim           | Min   | Max   | Go/No Go Gauge | Record Actual Dimensions |       |               |               |               |
|---------------|-------|-------|----------------|--------------------------|-------|---------------|---------------|---------------|
|               |       |       |                | 11                       | 12    | <del>13</del> | <del>14</del> | <del>15</del> |
| A             | 0.100 | 0.140 |                | .120                     | .120  |               |               |               |
| B             | 0.100 | 0.140 |                | .130                     | .132  |               |               |               |
| C             | 2.470 | 2.510 |                | 2.493                    | 2.493 |               |               |               |
| D             | 0.100 | 0.180 |                | .131                     | .131  |               |               |               |
| E             | 0.210 | 0.230 |                | .220                     | .220  |               |               |               |
| F             | 1.313 | 1.343 |                | 1.322                    | 1.321 |               |               |               |
| G             | 0.240 | 0.260 |                | .249                     | .249  |               |               |               |
| H             | 0.615 | 0.685 |                | .655                     | .655  |               |               |               |
| I             | 1.125 | 1.145 |                | 1.135                    | 1.135 |               |               |               |
| J             | 0.990 | 1.010 |                | 1.003                    | 1.003 |               |               |               |
| K             | 0.235 | 0.240 |                | .239                     | .238  |               |               |               |
| L             | 0.510 | 0.515 |                | .511                     | .511  |               |               |               |
| M             | 0.100 | 0.120 |                | .110                     | .110  |               |               |               |
| N             | 1.565 | 1.585 |                | 1.575                    | 1.575 |               |               |               |
| O             | 5.990 | 6.010 |                | 6.002                    | 6.002 |               |               |               |
| P             | 1.245 | 1.255 |                | 1.250                    | 1.250 |               |               |               |
| Q             | 2.495 | 2.505 |                | 2.500                    | 2.500 |               |               |               |
| R             | 0.490 | 0.510 |                | .500                     | .500  |               |               |               |
| S             | 0.312 | 0.318 |                | .313                     | .313  |               |               |               |
| T             | 2.495 | 2.505 |                | 2.500                    | 2.500 |               |               |               |
| U             | 1.357 | 1.367 |                | 1.362                    | 1.362 |               |               |               |
| V             | 0.315 | 0.322 |                | .316                     | .316  |               |               |               |
| W             | 0.540 | 0.560 |                | .550                     | .498  |               |               |               |
| X             | 1.674 | 1.684 |                | 1.679                    | 1.679 |               |               |               |
| Y             | 0.256 | 0.262 |                | .258                     | .258  |               |               |               |
| Z             | 0.178 | 0.198 |                | .188                     | .188  |               |               |               |
| AA            |       |       |                |                          |       |               |               |               |
| AB            |       |       |                |                          |       |               |               |               |
| AC            |       |       |                |                          |       |               |               |               |
| AD            |       |       |                |                          |       |               |               |               |
| AE            |       |       |                |                          |       |               |               |               |
| Accept/Reject |       |       |                |                          |       |               |               |               |

|                                |                       |
|--------------------------------|-----------------------|
| <b>Measured by:</b> SBL        | <b>Date:</b> 20/04/20 |
| <b>Audited by:</b> [Signature] | <b>Date:</b> 20/4/28  |
| <b>Prototype Approval:</b>     | <b>Date:</b>          |

| Rev | Date     | Change                                                 | Revised by | Approved    |
|-----|----------|--------------------------------------------------------|------------|-------------|
| A   |          | New Issue                                              | RF         |             |
| B   | 99.04.19 | Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A      | RF         |             |
| C   | 99.11.10 | Added Dim. R-T                                         | RF         |             |
| D   | 02.12.12 | Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B | KJ/RF      |             |
| E   | 06.06.30 | Dimension revised per drawing revision C               | KJ/JLM     |             |
| F   | 06.09.19 | Reference to DT8888 added to Dim N                     | KJ/EC      |             |
| G   | 07.03.21 | Revised per drawing revision D                         | KJ/JLM     |             |
| H   | 12.03.08 | Dimension S and Y revised                              | KJ         | [Signature] |

Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J